

## Metallized Polyester (PET) Capacitors in PCM 2.5 mm. Capacitances from 3300 pF to 1.0 μF. Rated Voltages from 63 VDC to 400 VDC.

### Special Features

- High volume/capacitance ratio and reduced base
- PCM 2.5 mm
- Self-healing
- According to RoHS 2011/65/EU

### Typical Applications

For general DC-applications e.g.

- By-pass
- Blocking
- Coupling and decoupling
- Timing

### Construction

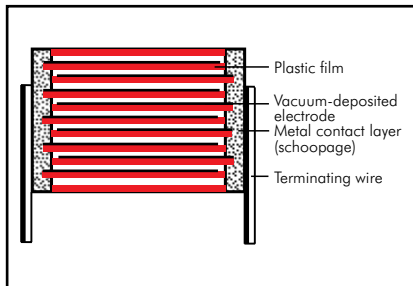
#### Dielectric:

Polyethylene-terephthalate (PET) film

#### Capacitor electrodes:

Vacuum-deposited

#### Internal construction:



#### Encapsulation:

Solvent-resistant, flame-retardant plastic case with epoxy resin seal, UL 94 V-0

#### Terminations:

Tinned wire.

#### Marking:

Colour: Red. Marking: Silver.

### Electrical Data

#### Capacitance range:

3300 pF to 1.0 μF (E12-values on request)

#### Rated voltages:

63 VDC, 100 VDC, 250 VDC, 400 VDC

#### Capacitance tolerances:

±20%, ±10% (±5% available subject to special enquiry)

#### Operating temperature range:

-55° C to +100° C

#### Test specifications:

In accordance with IEC 60384-2

#### Climatic test category:

55/100/21 in accordance with IEC

#### Insulation resistance at +20° C:

$U_r$	$U_{test}$	$C \leq 0.33 \mu F$	$0.33 \mu F < C \leq 1.0 \mu F$
63 VDC	50 V	$\geq 3.75 \times 10^3 M\Omega$	$\geq 1250 \text{ sec} (M\Omega \times \mu F)$
$\geq 100 \text{VDC}$	100 V	$\geq 1 \times 10^4 M\Omega$	-

Measuring time: 1 min.

Test voltage:  $1.6 U_r$ , 2 sec.

#### Maximum pulse rise time:

Capacitance pF/μF	Pulse rise time V/μsec max. operation/test
3300 ... 6800	100 / 1000
0.01 ... 0.022	50 / 500
0.033 ... 0.068	30 / 300
0.1 ... 0.33	20 / 200
0.47 ... 1.0	15 / 150

for pulses equal to the rated voltage

#### Dissipation factors at +20° C: $\tan \delta$

at f	$C \leq 0.1 \mu F$	$0.1 \mu F < C \leq 1.0 \mu F$
1 kHz	$\leq 8 \times 10^{-3}$	$\leq 8 \times 10^{-3}$
10 kHz	$\leq 15 \times 10^{-3}$	$\leq 15 \times 10^{-3}$
100 kHz	$\leq 30 \times 10^{-3}$	-

#### Voltage derating:

A voltage derating factor of 1.25 % per K must be applied from +85° C for DC voltages and from +75° C for AC voltages.

#### Reliability:

Operational life > 300 000 hours

Failure rate < 2 fit ( $0.5 \times U_r$  and 40° C)

### Mechanical Tests

#### Pull test on pins:

10 N in direction of pins according to IEC 60068-2-21

#### Vibration:

6 hours at 10...2000 Hz and 0.75 mm displacement amplitude or 10 g in accordance with IEC 60068-2-6

#### Low air density:

1kPa = 10 mbar in accordance with IEC 60068-2-13

#### Bump test:

4000 bumps at 390 m/sec<sup>2</sup> in accordance with IEC 60068-2-29

### Packing

Available taped and reeled.

Detailed taping information and graphs at the end of the catalogue.

For further details and graphs please refer to Technical Information.

## Continuation

### General Data

Capacitance	63 VDC/40 VAC*					100 VDC/63 VAC*				
	W	H	L	PCM**	Part number	W	H	L	PCM**	Part number
0.01 $\mu$ F	2.5	7	4.6	<b>2.5</b>	MKSOC021000B00_	2.5	7	4.6	<b>2.5</b>	MKSOD021000B00_
0.015 "	2.5	7	4.6	<b>2.5</b>	MKSOC021500B00_	2.5	7	4.6	<b>2.5</b>	MKSOD021500B00_
0.022 "	2.5	7	4.6	<b>2.5</b>	MKSOC022200B00_	2.5	7	4.6	<b>2.5</b>	MKSOD022200B00_
0.033 "	2.5	7	4.6	<b>2.5</b>	MKSOC023300B00_	2.5	7	4.6	<b>2.5</b>	MKSOD023300B00_
0.047 "	2.5	7	4.6	<b>2.5</b>	MKSOC024700B00_	2.5	7	4.6	<b>2.5</b>	MKSOD024700B00_
0.068 "	2.5	7	4.6	<b>2.5</b>	MKSOC026800B00_	2.5	7	4.6	<b>2.5</b>	MKSOD026800B00_
0.1 $\mu$ F	3	7.5	4.6	<b>2.5</b>	MKSOC031000C00_	3	7.5	4.6	<b>2.5</b>	MKSOD031000C00_
0.15 "	3	7.5	4.6	<b>2.5</b>	MKSOC031500C00_	3.8	8.5	4.6	<b>2.5</b>	MKSOD031500D00_
0.22 "	3	7.5	4.6	<b>2.5</b>	MKSOC032200C00_	4.6	9	4.6	<b>2.5</b>	MKSOD032200E00_
0.33 "	3.8	8.5	4.6	<b>2.5</b>	MKSOC033300D00_	5.5	10	4.6	<b>2.5</b>	MKSOD033300F00_
0.47 "	4.6	9	4.6	<b>2.5</b>	MKSOC034700E00_					
0.68 "	5.5	10	4.6	<b>2.5</b>	MKSOC036800F00_					
1.0 $\mu$ F	5.5	10	4.6	<b>2.5</b>	MKSOC041000F00_					

Capacitance	250 VDC/160 VAC*					400 VDC/200 VAC*				
	W	H	L	PCM**	Part number	W	H	L	PCM**	Part number
3300 pF	2.5	7	4.6	<b>2.5</b>	MKSOF013300B00_	2.5	7	4.6	<b>2.5</b>	MKSOG013300B00_
4700 "	2.5	7	4.6	<b>2.5</b>	MKSOF014700B00_	2.5	7	4.6	<b>2.5</b>	MKSOG014700B00_
6800 "	2.5	7	4.6	<b>2.5</b>	MKSOF016800B00_	2.5	7	4.6	<b>2.5</b>	MKSOG016800B00_
0.01 $\mu$ F	2.5	7	4.6	<b>2.5</b>	MKSOF021000B00_	3	7.5	4.6	<b>2.5</b>	MKSOG021000C00_
0.015 "	2.5	7	4.6	<b>2.5</b>	MKSOF021500B00_	3.8	8.5	4.6	<b>2.5</b>	MKSOG021500D00_
0.022 "	2.5	7	4.6	<b>2.5</b>	MKSOF022200B00_	4.6	9	4.6	<b>2.5</b>	MKSOG022200E00_
0.033 "	3	7.5	4.6	<b>2.5</b>	MKSOF023300C00_	5.5	10	4.6	<b>2.5</b>	MKSOG023300F00_
0.047 "	3.8	8.5	4.6	<b>2.5</b>	MKSOF024700D00_	5.5	10	4.6	<b>2.5</b>	MKSOG024700F00_
0.068 "	4.6	9	4.6	<b>2.5</b>	MKSOF026800E00_					
0.1 $\mu$ F	5.5	10	4.6	<b>2.5</b>	MKSOF031000F00_					

\* AC voltage:  $f = 50 \text{ Hz}$ ;  $1.4 \times U_{\text{rms}} + \text{UDC} \leq U_r$

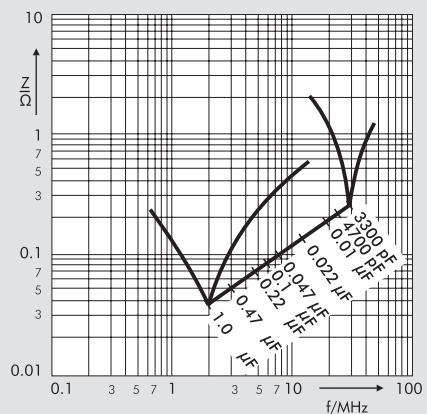
New range and value

\*\* PCM = Printed circuit module = pin spacing

Dims. in mm.



Part number completion:	
Tolerance:	20 % = M
	10 % = K
	5 % = J
Packing:	bulk = S
Pin length:	6-2 = SD
Taped version see page 148.	



Impedance change with frequency (general guide).

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## Recommendation for Processing and Application of Through-Hole Capacitors

### Soldering Process

Internal temperature of the capacitor must be kept as follows:

Polyester: preheating:  $T_{max.} \leq 125^{\circ}C$   
soldering:  $T_{max.} \leq 135^{\circ}C$

Polypropylene: preheating:  $T_{max.} \leq 100^{\circ}C$   
soldering:  $T_{max.} \leq 110^{\circ}C$

#### Single wave soldering

Soldering bath temperature:  $T < 260^{\circ}C$

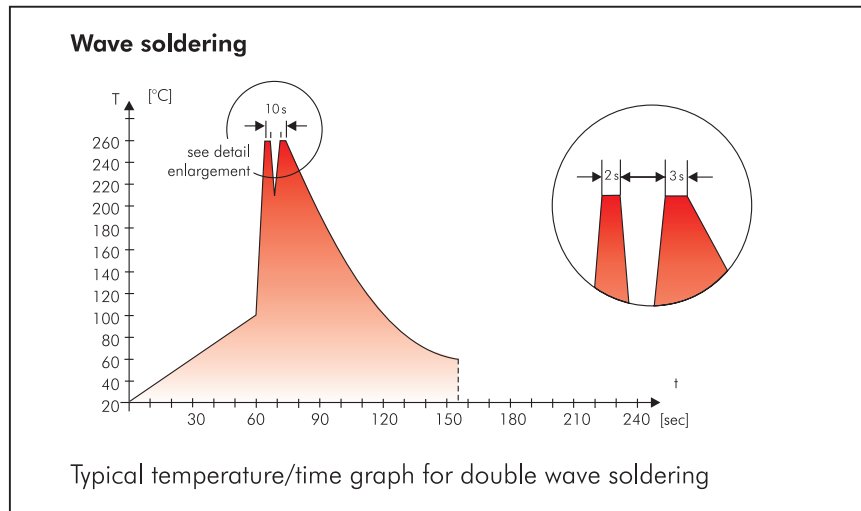
Dwell time:  $t < 5 \text{ sec}$

#### Double wave soldering

Soldering bath temperature:  $T < 260^{\circ}C$

Dwell time:  $\Sigma t < 5 \text{ sec}$

Due to different soldering processes and heat requirements the graphs are to be regarded as a recommendation only.



## WIMA Quality and Environmental Philosophy

### ISO 9001:2008 Certification

ISO 9001:2008 is an international basic standard of quality assurance systems for all branches of industry. The approval according to ISO 9001:2008 of our factories by the infaz (Institut für Auditierung und Zertifizierung) certifies that organisation, equipment and monitoring of quality assurance in our factories correspond to internationally recognized standards.

### WIMA WPCS

The WIMA Process Control System (WPCS) is a quality surveillance and optimization system developed by WIMA. WPCS is a major part of the quality-oriented WIMA production. Points of application during production process:

- incoming material inspection
- metallization
- film inspection
- schoopage
- pre-healing
- pin attachment
- cast resin preparation/encapsulation
- 100% final inspection
- Testing as per customer requirements

### WIMA Environmental Policy

All WIMA capacitors, irrespective of whether through-hole devices or SMD, are made of environmentally friendly materials. Neither during manufacture nor in the product itself any toxic substances are used, e.g.

- Lead
- PCB
- CFC
- Hydrocarbon chloride
- Chromium 6+
- PBB/PBDE
- Arsenic
- Cadmium
- Mercury
- etc.

We merely use pure, recyclable materials for packing our components, such as:

- carton
- cardboard
- adhesive tape made of paper
- polystyrene

We almost completely refrain from using packing materials such as:

- foamed polystyrene (Styropor®)
- adhesive tapes made of plastic
- metal clips

### RoHS Compliance

According to the RoHS Directive 2011/65/EU certain hazardous substances like e.g. lead, cadmium, mercury must not be used any longer in electronic equipment as of July 1st, 2006. For the sake of the environment WIMA has refrained from using such substances since years already.



WIMA Kondensatoren sind bleifrei konform RoHS 2011/65/EU

WIMA capacitors are lead free in accordance with RoHS 2011/65/EU

Tape for lead-free WIMA capacitors

### DIN EN ISO 14001:2004

WIMA's environmental management has been established in accordance with the guidelines of DIN EN ISO 14001:2004 to optimize the production processes with regard to energy and resources.

# Typical Dimensions for Taping Configuration

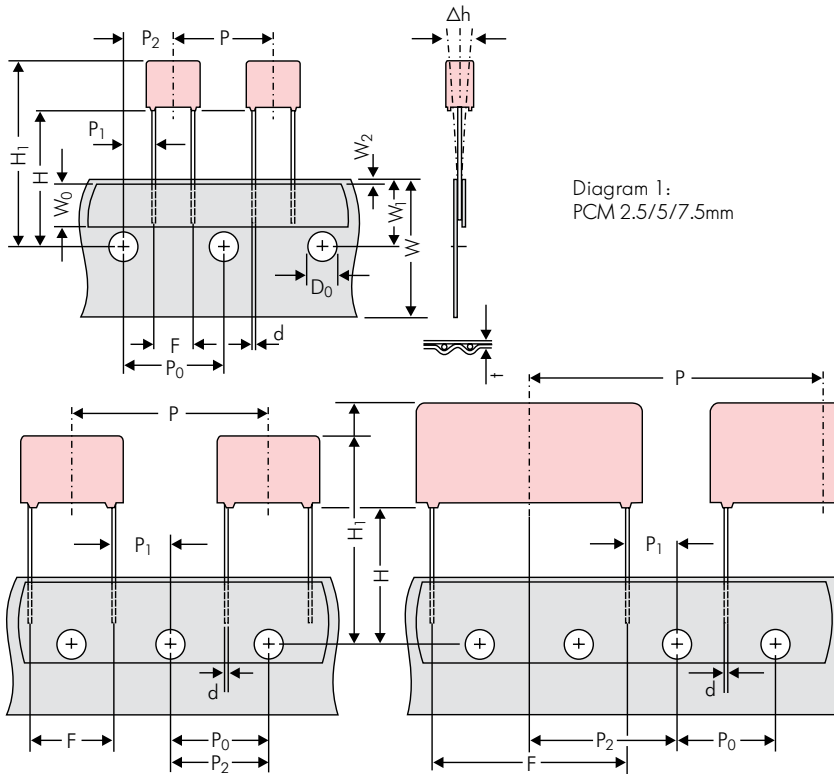


Diagram 2: PCM 10/15 mm

Diagram 3: PCM 22.5 and 27.5\*mm

\*PCM 27.5 tapping possible with two feed holes between components

Designation	Symbol	Dimensions for Radial Taping									
		PCM 2.5 tapping	PCM 5 tapping	PCM 7.5 tapping	PCM 10 tapping*	PCM 15 tapping*	PCM 22.5 tapping	PCM 27.5 tapping			
Carrier tape width	W	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5			
Hold-down tape width	W <sub>0</sub>	6.0 for hot-sealing adhesive tape	6.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape			
Hole position	W <sub>1</sub>	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5			
Hold-down tape position	W <sub>2</sub>	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.			
Feed hole diameter	D <sub>0</sub>	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2			
Pitch of component	P	12.7 ±1.0	12.7 ±1.0	12.7 ±1.0	25.4 ±1.0	25.4 ±1.0	38.1 ±1.5	38.1 ±1.5 or 50.8 ±1.5			
Feed hole pitch	P <sub>0</sub>	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch			
Feed hole centre to pin	P <sub>1</sub>	5.1 ±0.5	3.85 ±0.7	2.6 ±0.7	7.7 ±0.7	5.2 ±0.7	7.8 ±0.7	5.3 ±0.7			
Hole centre to component centre	P <sub>2</sub>	6.35 ±1.3	6.35 ±1.3	6.35 ±1.3	12.7 ±1.3	12.7 ±1.3	19.05 ±1.3	19.05 ±1.3			
Feed hole centre to bottom edge of the component	H	16.5 ±0.3 18.5 ±0.5	16.5 ±0.3 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5			
Feed hole centre to top edge of the component	H <sub>1</sub>	H+H <sub>component</sub> < H <sub>1</sub> 32.25 max.	H+H <sub>component</sub> < H <sub>1</sub> 32.25 max.	H+H <sub>component</sub> < H <sub>1</sub> 24.5 to 31.5	H+H <sub>component</sub> < H <sub>1</sub> 25.0 to 31.5	H+H <sub>component</sub> < H <sub>1</sub> 26.0 to 37.0	H+H <sub>component</sub> < H <sub>1</sub> 30.0 to 43.0	H+H <sub>component</sub> < H <sub>1</sub> 35.0 to 45.0			
Pin spacing at upper edge of carrier tape	F	2.5 ±0.5	5.0 <sup>+0.8</sup> <sub>-0.2</sub>	7.5 ±0.8	10.0 ±0.8	15 ±0.8	22.5 ±0.8	27.5 ±0.8			
Pin diameter	d	0.4 ±0.05	0.5 ±0.05	0.5 ±0.05 or 0.6 <sup>+0.06</sup> <sub>-0.05</sub>	0.5 ±0.05 or 0.6 <sup>+0.06</sup> <sub>-0.05</sub>	0.8 <sup>+0.08</sup> <sub>-0.05</sub>	0.8 <sup>+0.08</sup> <sub>-0.05</sub>	0.8 <sup>+0.08</sup> <sub>-0.05</sub>			
Component alignment	Δh	± 2.0 max.	± 2.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.			
Total tape thickness	t	0.6 ±0.2	0.6 ±0.2	0.6 ±0.2	0.6 ±0.2	0.6 ±0.2	0.6 ±0.2	0.6 ±0.2			
Package (see also page 149)	ROLL/AMMO				AMMO						
	REEL	φ 360 max. φ 30 ±1	B 52 ±2 58 ±2	depending on comp. dimensions		REEL	φ 360 max. φ 30 ±1	B 52 ±2 58 ±2 or 66 ±2	REEL	φ 500 max. φ 25 ±1	B 54 ±2 60 ±2 68 ±2
Unit	see details page 150.										

Dims in mm.

\* Diameter of pins see General Data.

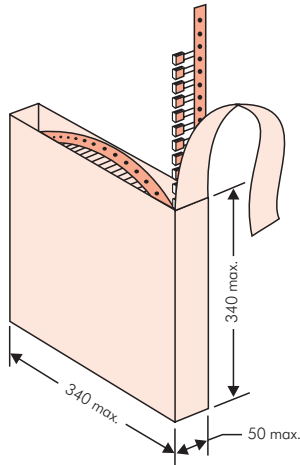
\* PCM 10 and PCM 15 can be crimped to PCM 7.5.

Position of components according to PCM 7.5 (sketch 1). P<sub>0</sub> = 12.7 or 15.0 is possible

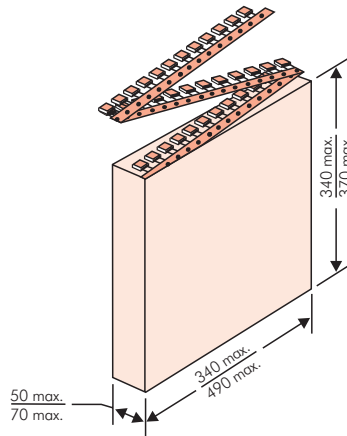
Please clarify customer-specific deviations with the manufacturer.

## Types of Tape Packaging of Capacitors for Automatic Radial Insertion

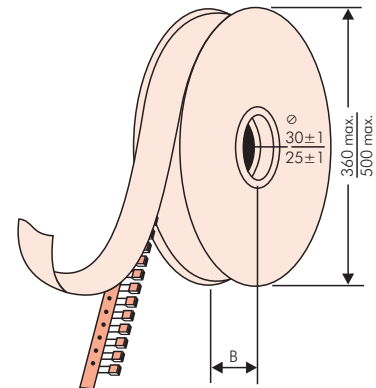
### ■ ROLL Packaging



### ■ AMMO Packaging



### ■ REEL Packaging



## BAR CODE (Labelling)

Labelling of package units in plain text and with alphanumerical Bar Code

Scanner decoding of

- WIMA supplier number
- Customer's P/O number
- Customer's part number
- WIMA confirmation number
- WIMA part number
- Lot number
- Date code
- Quantity

In addition part description of

- article
- capacitance value
- rated voltage
- dimensions
- capacitance tolerance
- packing

as well as gross weight and customer's name are indicated in plain text.

<b>WIMA</b> Best Capacitors Made in Germany		Werk Unna	
Supplier-ID: 123456789	<b>RoHS</b> 2011/65/EU	Date Code: 08.10.10	
Purchase Order No. (P/O): Bestellung xyz		Quantity: 5.000	
Customer Part No.: KUNDETEILENUMMER		Customer No.: 0000100002	
		Gross Weight [g]: 1870	
WIMA Confirmation No.: 0001004053000100	WIMA Part No.: MKS2C034701C00K88D		
Handling Unit: <b>MKS 2</b>	<b>QTY: 5.000</b>	<b>COO: DE</b>	
	<b>MKS 2 0.47 µF 63 VDC 3.5x8.5x7.2 RMS</b>		
1000067326	Standard 10% Loss - Standard	Drühte 6-2	Week 03/2011
	Vorlage Debitor Inland		

BARCODE „Code 39“



## Packing Quantities for Capacitors with Radial Pins in PCM 2.5 mm to 22.5 mm

PCM	Size				bulk	pcs. per packing unit								
						ROLL		REEL				AMMO		
	W	H	L	Codes		S	H16.5	H18.5	ø 360	ø 500	340 × 340	490 × 370		
					N	O	F	I	H	J	A	C	B	D
2.5 mm	2.5	7	4.6	<b>0B</b>	5000		2200	2500				2800		
	3	7.5	4.6	<b>0C</b>	5000		2000	2300				2300		
	3.8	8.5	4.6	<b>0D</b>	5000		1500	1800				1800		
	4.6	9	4.6	<b>0E</b>	5000		1200	1500				1500		
	5.5	10	4.6	<b>0F</b>	5000		900	1200				1200		
5 mm	2.5	6.5	7.2	<b>1A</b>	5000		2200	2500				2800		
	3	7.5	7.2	<b>1B</b>	5000		2000	2300				2300		
	3.5	8.5	7.2	<b>1C</b>	5000		1600	2000				2000		
	4.5	6	7.2	<b>1D</b>	6000		1300	1500				1500		
	4.5	9.5	7.2	<b>1E</b>	4000		1300	1500				1500		
	5	10	7.2	<b>1F</b>	3500		1100	1400				1400		
	5.5	7	7.2	<b>1G</b>	4000		1000	1200				1200		
	5.5	11.5	7.2	<b>1H</b>	2500		1000	1200				1200		
	6.5	8	7.2	<b>1I</b>	2500		800	1000				1000		
	7.2	8.5	7.2	<b>1J</b>	2500		700	1000				1000		
	7.2	13	7.2	<b>1K</b>	2000		700	950				1000		
	8.5	10	7.2	<b>1L</b>	2000		600	800				800		
	8.5	14	7.2	<b>1M</b>	1500		600	800				800		
11	16	7.2	<b>1N</b>	1000		500	600				400			
7.5 mm	2.5	7	10	<b>2A</b>	5000			2500	4400		2500			
	3	8.5	10	<b>2B</b>	5000			2200	4300		2300		4150	
	4	9	10	<b>2C</b>	4000			1700	3200		1700		3100	
	4.5	9.5	10.3	<b>2D</b>	3500			1500	2900		1400		2700	
	5	10.5	10.3	<b>2E</b>	3000			1300	2500		1300			
	5.7	12.5	10.3	<b>2F</b>	2000			1000	2200		1100			
	7.2	12.5	10.3	<b>2G</b>	1500			900	1800		1000			
10 mm	3	9	13	<b>3A</b>	3000			1100	2200				1900	
	4	8.5	13.5	<b>FA</b>	3000			900	1600				1450	
	4	9	13	<b>3C</b>	3000			900	1600				1450	
	4	9.5	13	<b>3D</b>	3000			900	1600				1400	
	5	10	13.5	<b>FB</b>	2000			700	1300				1200	
	5	11	13	<b>3F</b>	3000			700	1300				1200	
	6	12	13	<b>3G</b>	2400			550	1100				1000	
	6	12.5	13	<b>3H</b>	2400			550	1100				1000	
8	12	13	<b>3I</b>	2000			400	800				740		
15 mm	5	11	18	<b>4B</b>	2400			600	1200				1150	
	5	13	19	<b>FC</b>	1000			600	1200				1200	
	6	12.5	18	<b>4C</b>	2000			500	1000				1000	
	6	14	19	<b>FD</b>	1000			500	1000				1000	
	7	14	18	<b>4D</b>	1600			450	900				850	
	7	15	19	<b>FE</b>	1000			450	900				850	
	8	15	18	<b>4F</b>	1200			400	800				740	
	8	17	19	<b>FF</b>	500			400	800				740	
	9	14	18	<b>4H</b>	1200			350	700				650	
	9	16	18	<b>4J</b>	900			350	700				650	
	10	18	19	<b>FG</b>	500			300	650				590	
11	14	18	<b>4M</b>	1000			300	600				540		
22.5 mm	5	14	26.5	<b>5A</b>	1200				800				770	
	6	15	26.5	<b>5B</b>	1000				700				640	
	7	16.5	26.5	<b>5D</b>	760				600				550	
	8	20	28	<b>FH</b>	500				500				480	
	8.5	18.5	26.5	<b>5F</b>	500				480				450	
	10	22	28	<b>FI</b>	570*				420				380	
	10.5	19	26.5	<b>5G</b>	594*				400				360	
	10.5	20.5	26.5	<b>5H</b>	594*				400				360	
	11	21	26.5	<b>5I</b>	561*				380				350	
	12	24	28	<b>FJ</b>	480*				350				310	

\* TPS (Tray-Packing-System). Plate versions may have different packing units. Samples and pre-production needs on request.

■ Moulded versions.

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